

60-HTA GM PVC Foam Specification Data



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DESCRIPTION

Foam Seal 60-HTA is automotive grade PVC foam formulated to conform to the specifications outlined in GMW 17408 Class II Type II (interior/exterior applications) and GMW 17408 class IV, Type II.

APPLICATIONS

Foam Seal 60-HTA is designed as a soft foam for applications with a low force to compress and for filling large voids and variable gaps. It remains pliable at temperatures of -30°C to 110°C.

BACK STRIPPING

Also known as reverse wrapping, Foam Seal/Novagard manufactures the foam with the adhesive side exposed. The length is determined with the foam used in this manner. When the use requires the adhesive side to be against the paper, the product has to be reverse wrapped so the uncoated foam is exposed. This causes a loss of yield in length due the foam being configured to the shorter length of the adhesion liner. The loss will be equal to the outer circumference of the material minus 10 inches.

STORAGE

Product shelf life begins on the date of production as referenced by the lot number. Foam Seal 60-HTA has a shelf life of 6 months with adhesive and 2 years without adhesive when stored at or below 75°F.

ADDITIONAL INFORMATION

Foam Seal/Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product, however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.

PRODUCT SPECIFICATIONS*

Parameter	Condition	Specification	Typical Value
Gauge (Thickness)	1/16" to < 1/8" 1/8" to < 3/16" 3/16" to 3/4"	+/- 20% +/- 15% +/- 10%	Project Specific
Width (Rolls)	3/16" to < 2" wide 2" to 52" wide	+/- 1/32" +/- 1/16"	Project Specific
Length	≤ 50' long > 50' long	-0" to + 6" -1% to +2%	Project Specific
Density (lbs/cubic ft)		9 to 13	7
Shore hardness "00"			20
Shelf Life (Foam Only)		6 months	Pass
Compression Deflection	1 minute @ 50%	5.00 to 21.00 kPa	9.56 kPa
Water Absorption		10% maximum	3%
Tensile		172 kPa minimum	200 kPa
Elongation (%)		100%	289%
Ozone Resistance	100 ppm 72 hours at 40°C	No Cracking	Pass
Solvent Compatibility	10 minutes Naphtha	Pass	Pass
Cycle Tests (Exterior) Linear Shrinkage Corrosion		5 maximum No Corrosion	Pass Pass
Conical Mandrel Bend	4 hours @ -30°C	Pass	Pass
Adhesion	Stainless Steel	> 350 N/m	Foam Failure
Flammability (Rate – mm/minute)	GMW3232	<100 mm/minute	Pass
Water Permeability As Received Sealability Aged Sealability		No leaks after 1 hour No leaks after 1 hour	Pass Pass
Compression Set			11.98%
Aged Resistance			6.2%

* Foam without adhesive or liner unless noted. Specifications based on a sample size of three to five. The automotive specifications referenced have other requirements, which may require additional testing. Testing to these specifications may be dependent on the specific application. Some specifications are subject to change without notice. All testing was performed according to GMW3221 Code B.