AFB™ 6164B

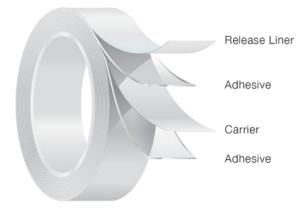
Avery Dennison AFB™ 6164B are black acrylic double coated foam tapes with a multipurpose acrylic adhesive on both sides. This conformable foam adhesive offers strong lamination properties and good weather and environmental resistance. An additional layer of adhesive offers resistance of migration toward plasticizer in vinyl substrates. Suitable for a wide range of applications, including large domestic appliances, nameplate or sign bonding, and control panel mounting.

FEATURES:

- · Foam tape with viscoelastic acrylic foam carrier
- · Closed cell structure
- Acrylic adhesive system
- · Easy release polyethylene liner

BENEFITS:

- High adhesion combined with good shear absorbs shock and distributes stress evenly
- · Good moisture, UV and high temperature resistance
- · Uniform bonding performance
- Can help eliminate the need for mechanical fasteners, drilling or grinding and related clean-up for certain applications
- Polyethylene liner helps provide good moisture stability and easier converting with its high tear strength



CONSTRUCTION:

Liner:

Red Polyethylene Liner With Imprinted Avery Logo

Adhesive:

Acrylic

Carrier:

Black Acrylic Foam Core

Adhesive:

Acrylic





AFB™ 6164B

Thickness	ASTM D-3652	US Mils	MM's	Micron's (µm)
_iner:		5.1	0.13	130
Carrier & Adhesive:		25.2	0.64	640
Total Caliper:		30.3	0.77	770

PEEL ADHESION	Test Method(s): PSTC-101, A	ASTM D-3330	
	nin (305 mm / min)		
Substrate		Lbf / In	N / 100 mm
SS	20 min dwell	9.6	168
	20 min dwon		
	+		
			1
	+		+
2 mil PET 90° 12 in /n	nin (305 mm / min)		
SS	72 hr dwell	13.7	240
33	72 III dwell	15.7	240
	+		
	 		_
	+		
			1
DYNAMIC SHEAR	Test Method(s): ASTM D-100	02	
2 mil PET 0.5 in /min (12	.7 mm / min)		
Substrate		Lbf / ln²	kPa
Liner	72 hr dwell	114.6	790
	-		-
NORMAL TENSILE	Test Method(s): ASTM D-897	7	
Aluminum 2 in / min (50.8			
Substrate		Lbf / In ²	kPa
Aluminum	72 hr dwell	111.7	770
	12111 011011		
	+		
	+		+
STATIC SHEAR	Test Method(s): PSTC-101, A	ASTM D 2220	
		70 IIVI D-0000	
	2) 500 g	Min to Foil	
2 mil PET 1" sq (6.5 cm2		Min to Fail	1
2 mil PET 1" sq (6.5 cm2 Substrate	8 2622		
mil PET 1" sq (6.5 cm2 Substrate	@ 90°C	> 10,000	
e mil PET 1" sq (6.5 cm2 Substrate	@ 90°C	> 10,000	
2 mil PET 1" sq (6.5 cm2 Substrate	@ 90°C	> 10,000	
2 mil PET 1" sq (6.5 cm2 Substrate	@ 90°C	> 10,000	
2 mil PET 1" sq (6.5 cm2 Substrate	@ 90°C	> 10,000	
2 mil PET 1" sq (6.5 cm/ Substrate SS	@ 90°C		
2 mil PET 1" sq (6.5 cm2 Substrate	@ 90°C	> 10,000	° C
2 mil PET 1" sq (6.5 cm/ Substrate SS			90 ° C
2 mil PET 1" sq (6.5 cm/ Substrate SS	ins)	°F	_

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

• One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes. Avery Dennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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