# **4 MIL ACRYLIC TRANSFER ADHESIVE TAPE**

# **PRODUCT DESCRIPTION**

#### **Transfer Adhesive**

A464 is an unsupported permanent acrylic pressure sensitive adhesive that has excellent peel, shear and tack properties. A464 can be used to laminate and bond a wide variety of LSE materials and foams including polyolefins as well as ether and ester type polyurethanes. The product is supplied on a 76# moisture stable polycoated kraft liner.

### **FEATURES & BENEFITS**

- Excellent adhesion to low surface energy materials
- High shear strength
- Great quick tack / fast wet out
- Biocide additive for enhanced microbial resistance

## **PRODUCT CONSTRUCTION**



## **PRODUCT SPECIFICATIONS**

	-		Туј	pical Value	
Test	Typical Value			(Metric)	Test Method
Adhesive Thickness	4.00	mils	0.102	mm	PSTC-133
Peel Adhesion	90	oz/in	25.00	N/25mm	PSTC-101
Tack	95	oz	2693	g	ASTM D 2979
Shear Adhesion	168	hrs @ 2.2 psi	168	hrs @15.2 kPa	PSTC-107
Minimum Service Temperature	-40	°F	-40	°C	
Maximum Service Temperature	250	°F	121	°C	

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.

**Adhesive Applications - The Adhesive Solutions Company** 

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